

Size INCH	OUTSIDE DIA. INCH	Class 50		Class 51		Class 52		Class 53		CIBSS 54		Class 55		Class 56		Cement lining	
		WALL		WALL	LD.	WALL		WALL		WALL	LD.	WALL	LD.	WALL		STD thickneSS	Double Thickness
3	3.96			0.25	3.46	0.28	3.40	0.31	3.34	0.34	3.28	0.37	3.22	0.41	3.14	.125	.250
4	4.80			0.26	4.28	0.29	4.22	0.32	4.16	0.35	4.10	0.38	4.04	0.44	3.93		
6	6.90	0.25	6.40	0.28	6.34	0.31	6.28	0.34	6.22	0.37	6.16	0.40	6.10	0.43	6.04		
8	9.05	0.27	8.51	0.30	8.45	0.33	8.39	0.36	8.33	0.39	8.27	0.42	8.21	0.45	8.15		
10	11.10	0.39	10.32	0.32	10.46	0.35	10.40	0.38	10.34	0.41	10.28	0.44	10.22	0.47	10.16		
12	13.20	0.31	12.58	0.34	12.52	0.37	12.46	0.40	12.40	0.43	12.34	0.46	12.28	0.49	12.22		
14	15.30	0.33	14.64	0.36	14.58	0.39	14.52	0.42	14.46	0.45	14.40	0.48	14.34	0.51	14.28	.1875	.375
16	17.40	0.34	16.72	0.37	16.66	0.40	16.60	0.43	16.54	0.46	16.48	0.49	16.42	0.52	16.36		
18	19.50	0.35	18.80	0.38	18.74	0.41	18.68	0.44	18.62	0.47	18.56	0.50	18.50	0.53	18.44		
20	21.60	0.36	20.88	0.39	20.82	0.42	20.76	0.45	20.70	0.48	20.64	0.51	20.58	0.54	20.52		
24	25.80	0.38	25.04	0.41	24.98	0.44	24.92	0.47	24.86	0.50	24.80	0.53	24.74	0.56	24.68		
30	32.00	0.39	31.22	0.43	31.14	0.47	31.06	0.51	30.98	0.55	30.90	0.59	30.82	0.63	30.74	.250	.500
36	38.30	0.43	37.44	0.48	37.34	0.62	37.06	0.58	37.14	0.63	37.04	0.68	36.94	0.73	36.84		
42	44.50	0.47	43.56	0.53	43.44	0.59	43.32	0.65	43.20	0.71	43.08	0.77	42.96	0.83	42.84		
48	50.80	0.51	49.78	0.58	49.64	0.65	49.50	0.72	49.36	0.79	49.22	0.86	49.08	0.93	48.94		
54	57.10	0.57	55.96	0.65	55.80	0.73	55.64	0.81	55.48	0.89	55.32	0.97	55.16	1.05	55.00		

Ductile iron pipe – standard classes